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# Critical Thinking and Ethical Considerations

## Introduction

*Provide here an overview of the contents (structure) of this chapter.*

## Stakeholders and Impact

Identification of affected stakeholders

Expected benefits

Potential risks

## Risks and Concerns

Ethical issues

Privacy and security issues

Bias and fairness issues

Sustainability issues and SDG alignment

Other relevant concerns

## Fairness and Bias

Potential sources of bias

Dataset representativeness

Mitigation strategies

## Risks and Mitigation Measures

Applicable regulations

Ethical risks

Mitigation measures

## Summary

*Provide here the conclusions of this chapter and make the bridge to the next chapter.*

Based on this ethical analysis, the team chose <specify here the design, technique(s) material(s), component(s)> for the following <specify here the relevant ethics-related reasons>. Consequently, the team decided to design a solution with the following <specify here the features added for ethical reasons>.

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